

Date: Monday, 6/12/2006 3:49:24 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HANDLE
Job Number	: 27539			
Estimate Number	: 10075			
P.O. Number	: N/A		Part Number	: D31103
This Issue	: 6/12/2006 S.O. No. : N/A		Drawing Number	: D3110 REV B
Prsht Rev.	: NC		Project Number	: N/A
First Issue	: N/A		Drawing Revision	: P/C
Previous Run	: 24694		Material	: N/A
Written By	<i>Steph</i> (Comment Below)		Due Date	: 6/19/2006
Checked & Approved By	<i>JK</i> 06.06.13		Qty:	5
Comment	: Est. A: 0204.04 New Issue NG		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: *1491**C LOG 15106**(3)*

Description: Handle

Possible suppliers: Adams rite p/n AR34

Bell p/n 70-027-1

Premier p/n 034-23002-01

2.0	AR34	Handle
-----	------	--------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Handle

AP 06/06/19 (S) Read

3.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D3110

Check handle to dwg.

AP 06/06/26 (S)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Bag and Tag

Identify with p/n and b/n using fine point permanent ink marker.

Identify and Stock

Location: *MUNICIPAL**AP 06/06/29 (S)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes No Date: 06/06/17

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

Date: Monday, 6/12/2006 3:49:25 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HANDLE

Job Number: 27539

Part Number: D31103

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 DC

DOCUMENT CONTROL



(5)

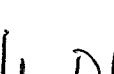
Comment: DOCUMENT CONTROL

Inspection Level 21

 06/06/28

Job Completion



 06-06-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

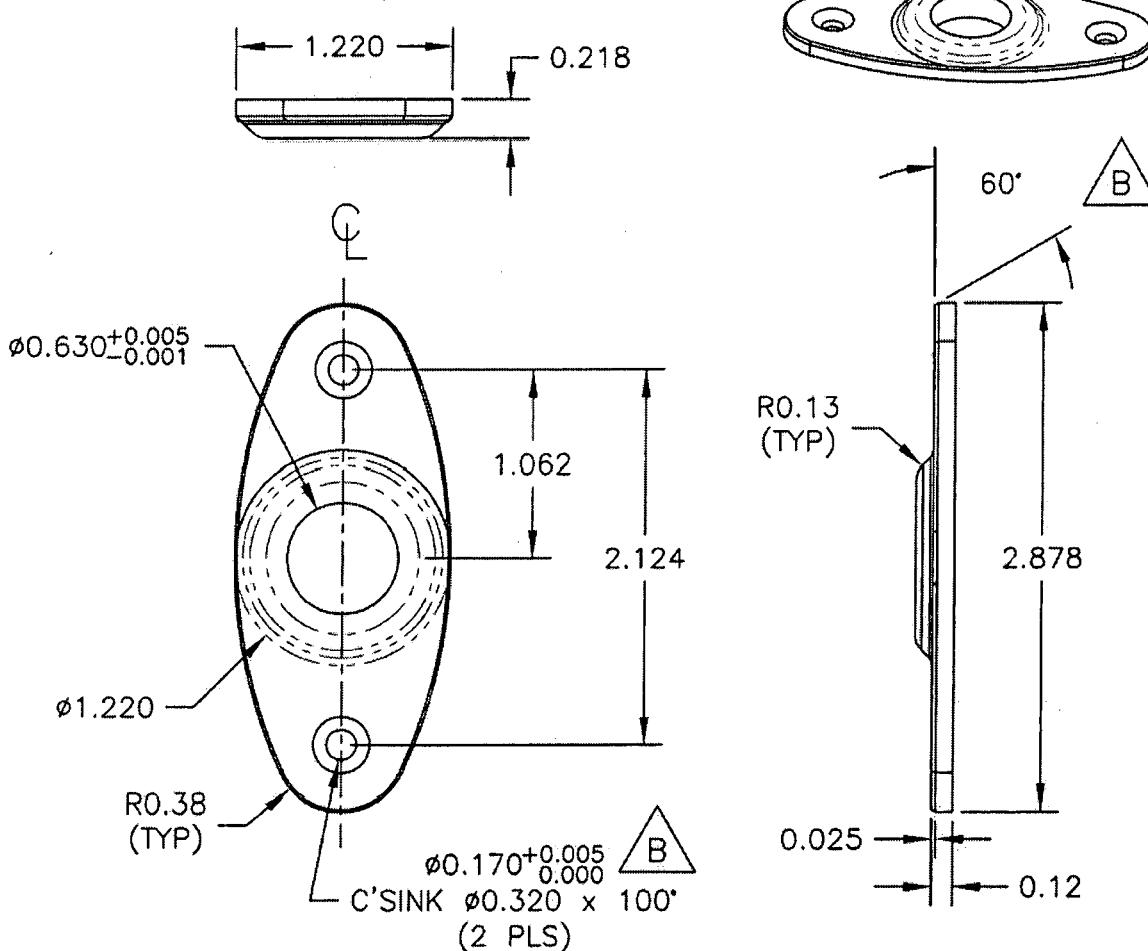
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D3110 REV. C SHEET 1 OF 3
DATE 05.12.14		TITLE HANDLE SCALE 1:1
A 02.04.11		NEW ISSUE
B 04.10.18		ADD PART MARKING, TOLERANCES
C 05.12.14		REVISE D3110-5

RELEASED

05.12.15 *[initials]***D3110-1 ESCUTCHEON**NOTES:

- 1) MATERIAL: 6061-T6 BAR (QQ-A-200/8 OR QQ-A-225/8) 0.250 THICK (M6061T6B)
- 2) FINISH: POLISHED
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) REPLACES ADAMS RITE P/N AR75
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

SHOP COPY

RETURN TO
ENGINEERINGUNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. *27539*

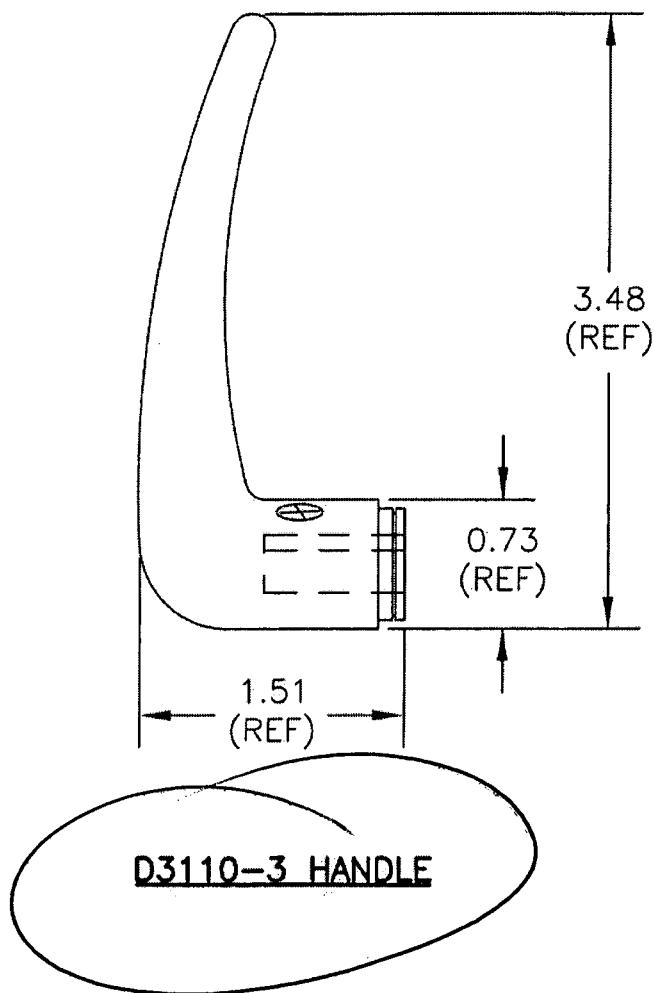
Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D3110	REV. C SHEET 2 OF 3
DATE 05.12.14		TITLE HANDLE	SCALE 1:1

RELEASED

05.12.15 *[initials]*NOTES:

1) POSSIBLE SUPPLIERS: ADAMS RITE P/N AR34
BELL P/N 70-027-1

PREMIER P/N 034-23002-01

2) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 27539

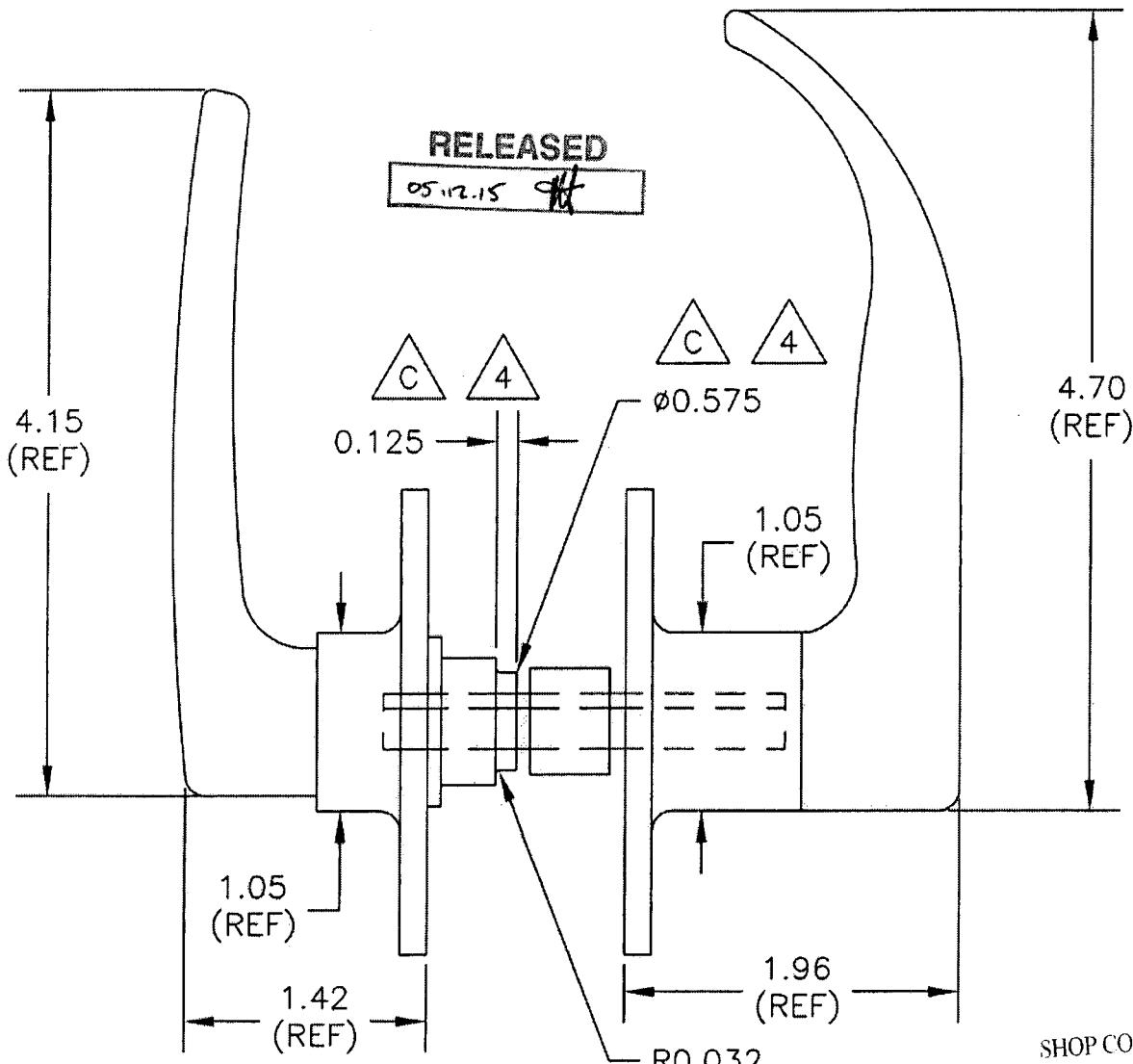
SHOP COPY
RETURN TO
ENGINEERING

Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D3110	REV. C SHEET 3 OF 3
DATE 05.12.14		TITLE HANDLE	SCALE 1:1

SPECIFICATION CONTROL DRAWING**D3110-5 HANDLE****NOTES:**

- 1) POSSIBLE SUPPLIER: ADAMS RITE P/N 4298
- 2) IDENTIFY WITH PART P/N USING FINE POINT PERMANENT INK MARKER
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) MODIFY STEM AS SHOWN
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. *27539*

Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Eagle Copters Maintenance Ltd

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

LOT #: LT-06-009801



Sold To: SO06-01494:001
Sold Date: 6/16/2006 9:24:20PM

Part No: 70-027-1

Description: HANDLE

Serial No:

Condition: New

Qty Sold: 5.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

	Cycles	Hours
Total Time:		0.0

TSO:

Details of work performed/reason for removal

Receiving Inspection

Additional work to be performed upon installation

The maintenance described has been performed in accordance
with the applicable standards of airworthiness

June 16, 2006

Lic. No./Stamp

Inspector

Eagle 49
6-81

Maintenance Release

CO-OP PICK TICKET

CUSTCD	CUSTOMER ORDER NO.	COPY	LINENO	DATE	S/A NO.
K3200	06-002312	RECIPIENT	000001	16/06/06	000287040

ITEM NUMBER	KEYWORD	QTY	UM	BIN LOCATION	PRI
70-027-1	HANDLE	5	EA		B99

SHIPTO	SM	CAR	P/S	SCH.DATE
K3200	CP	CU	N	16/06/06

AR133 OR AR34-T ARE APPROVED VENDOR NUMBERS FOR THIS STD.